



TSB-QLM-Binding-Fix



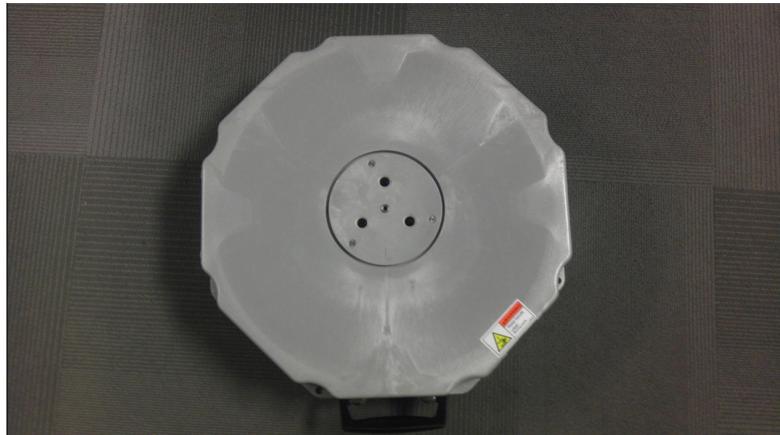
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Contractor

QLM Binding Fix (Spline Addition)

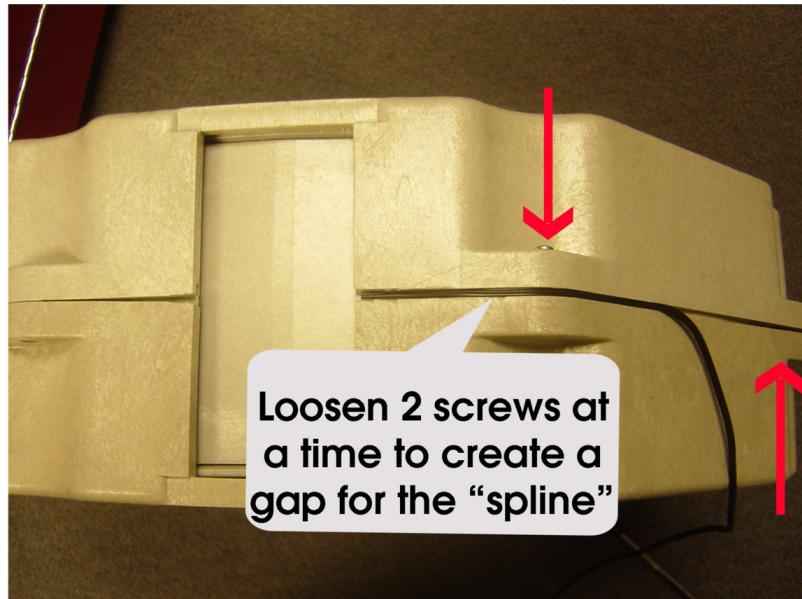
Date Issued: 11/13/2006

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Description: Some QLM's over time become hard to move by hand and in turn hard for the machine to spin. By adding some window spline, the QLM performance is greatly improved.



1. Adding Spline to the QLM



1. Loosen the first two screws after the door of the QLM that hold the top and bottom of the QLM case together. This will create a gap which you will fill in with spline.
2. After you have added the spline for that section, re-tighten the screws to hold the spline in place.
3. Repeat loosening screws and adding spline all the way around the case until you reach the QLM handle.

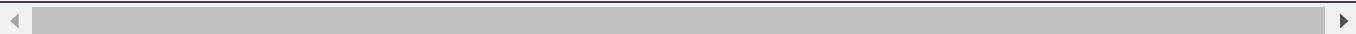


4. Remove the QLM handle and add the spline. Replace the handle, finish adding in any additional spline and cut away any excess.

5. The end result should have a QLM case with spline all the way around between the two shells.

<u>Tools/Parts Needed:</u>	<u>Quantity:</u>	<u>Parts Catalog Number:</u>
Phillips screwdriver	1	
Spline	55 inches	

Associated TSB's:



<u>Owner:</u>	<u>Department:</u>
Created by: Ben Roberts	Machine Support
Published by: Elric Zufan	Machine Support
<u>Revision #:</u>	<u>Date:</u>
1.0.0	11/13/2006
1.1.0	2/23/2011
1.1.1	2/24/2011
<u>Description:</u>	
1.0.0	Original Release
1.1.0	Added additional picture of QLM case and revised instructions.
1.1.1	Minor format changes

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