

TSB-QLM-Binding-Fix



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Contractor

QLM Binding Fix (Spline Addition)

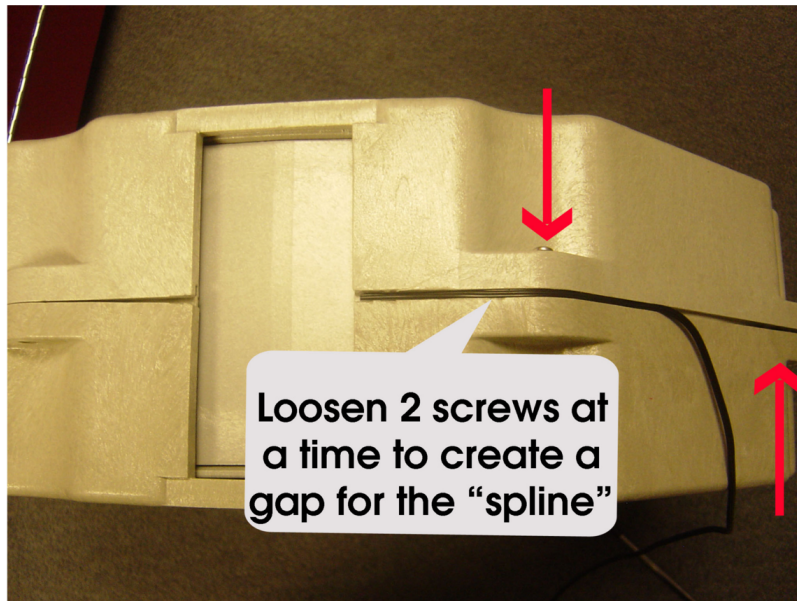
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Description: Some QLM's over time become hard to move by hand and in turn hard for the machine to spin. By adding some window spline, the QLM performance is greatly improved.



1. Adding Spline to the QLM



1. Loosen the first two screws after the door of the QLM that hold the top and bottom of the QLM case together. This will create a gap which you will fill in with spline.
2. After you have added the spline for that section, re-tighten the screws to hold the spline in place.
3. Repeat loosening screws and adding spline all the way around the case until you reach the QLM handle.



4. Remove the QLM handle and add the spline. Replace the handle, finish adding in any additional spline and cut away any excess.

5. The end result should have a QLM case with spline all the way around between the two shells.

<u>Tools/Parts Needed:</u>	<u>Quantity:</u>	<u>Parts Catalog Number:</u>
Phillips screwdriver	1	
Spline	55 inches	

Associated TSB's:



<u>Owner:</u>		<u>Department:</u>
Created by: Ben Roberts		Machine Support
Published by: Elric Zufan		Machine Support
<u>Revision #:</u>	<u>Date:</u>	<u>Description:</u>
1.0.0	11/13/2006	Original Release
1.1.0	2/23/2011	Added additional picture of QLM case and revised instructions.
1.1.1	2/24/2011	Minor format changes

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